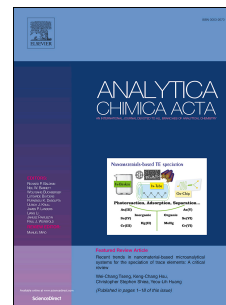


# Journal Pre-proof

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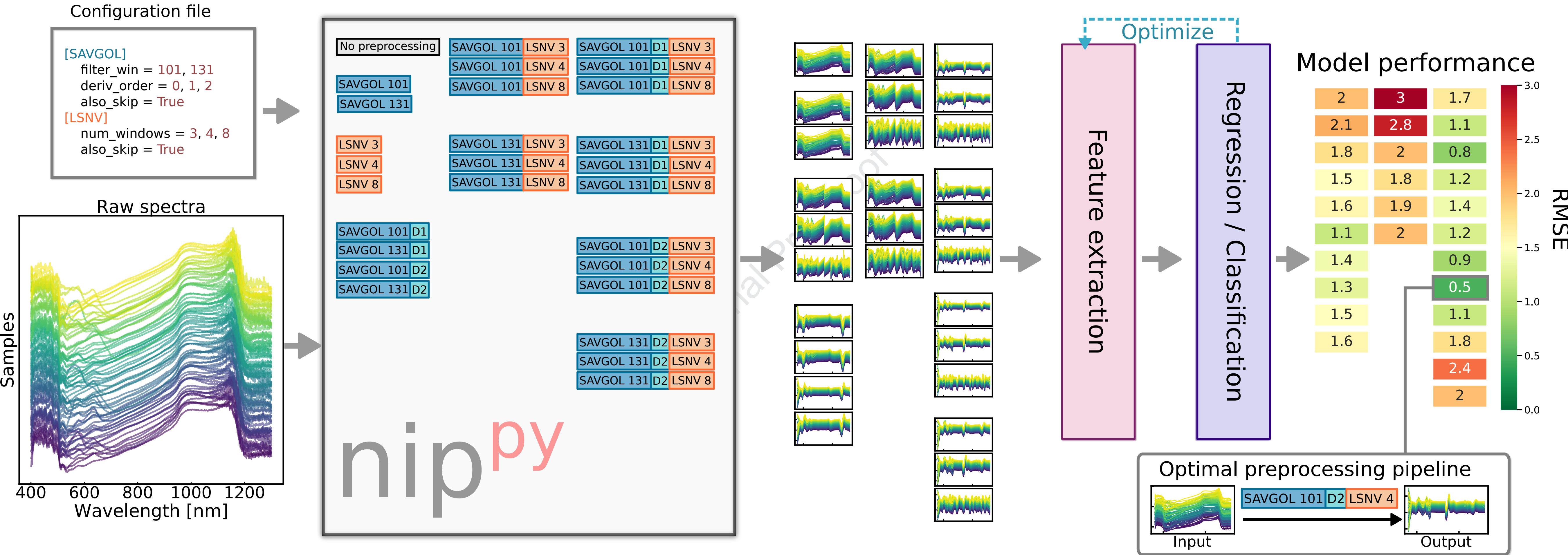
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# Open-Source Python Module for Automated Preprocessing of Near Infrared Spectroscopic Data

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## Abstract

Near infrared spectroscopy (NIRS) is an analytical technique for determining the chemical composition or structure of a given sample. For several decades, NIRS has been a frequently used analysis tool in agriculture, pharmacology, medicine, and petrochemistry. The popularity of NIRS is constantly growing as new application areas are discovered. Contrary to mid infrared spectral region, the absorption bands in near infrared spectral regions are often non-specific, broad, and overlapping. Analysis of NIR spectra requires multivariate methods which are highly subjective to noise arising from instrumentation, scattering effects, and measurement setup. NIRS measurements are also frequently performed outside of a laboratory which further contributes to the presence of noise. Therefore, preprocessing is a critical step in NIRS as it can vastly improve the performance of multivariate models. While extensive research regarding various preprocessing methods exists, selection of the best preprocessing method is often determined through trial-and-error. A more powerful approach for optimizing prepro-



cessing in NIRS models would be to automatically compare a large number of preprocessing techniques (e.g., through grid-search or hyperparameter tuning). To enable this, we present, `nippy`, an open-source Python module for semi-automatic comparison of NIRS preprocessing methods (available at <https://github.com/uef-bbc/nippy>). We provide here a brief overview of the capabilities of `nippy` and demonstrate the typical usage through two examples with public datasets.

*Keywords:* Near infrared spectroscopy, Preprocessing, Chemometrics

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## 1. Introduction

Near infrared spectroscopy (NIRS) is a widely used vibrational spectroscopic technique for quantitative evaluation of the composition and structure of a given sample. In NIRS, the target sample is illuminated with near infrared (NIR) light (750 – 2500 nm wavelength range) and the reflected and backscattered light are measured with a spectrometer. NIR-active molecular bonds in the sample absorb the incoming light at different overtone and combination spectral bands, thus producing the NIR absorbance spectrum. Compared to other infrared spectroscopy methods, NIRS has increased penetration depth and less stringent requirements for sample preparation [1]. The robustness and portability of NIRS devices enables their use as diagnostic probes outside laboratory environments [1, 2]. NIRS is a relatively old analytical technique with pertinent research spanning well over three decades. Today, NIRS is utilized heavily in multiple fields, including agriculture [3], food processing [4], pharmaceutical industry [5], and medical research [6].

The objective of a typical NIRS analysis is to relate the measured NIR

17 spectra to a target property of the sample which is either directly or indirectly  
18 linked to its chemical composition or structure. For instance, a common ex-  
19 ample is the determination of the octane number of gasoline samples from the  
20 corresponding NIR spectrum [7]. In this example, the number of CH-bonds in  
21 hydrocarbons, like methyl and methylene, correlates with the gasoline octane  
22 rating and can, therefore, be detected using NIRS. Compared to traditional  
23 mid infrared spectroscopy, the NIR spectrum is more complex and difficult  
24 to analyse due to the presence of overlapping overtones and combination  
25 bands. The proper analysis of NIR spectral data, therefore, requires mul-  
26 tivariate statistical models. On the other hand, the robust-nature of NIRS  
27 instrumentation enables integration of sensors for continuous monitoring of  
28 chemical processes or as portable scanners for performing measurement and  
29 analysis of solid samples on the field (e.g., soil or crops analysis). The best  
30 practices in analysing NIRS data have been the topic of active research in  
31 the field of chemometrics [1].

32 The canonical analysis process of regression-based NIRS models is very  
33 similar to other chemometric applications. First, a training set of data (i.e.,  
34 the calibration set) is collected by measuring both the NIR spectrum and  
35 the desired target property. The calibration set should contain a relatively  
36 large number of samples (e.g.,  $N = 100 - 200$ , estimate derived from recom-  
37 mendations by Burns et al.[8] and ISO 12099:2017[9]) and cover the entire  
38 current (and future) range of expected variation of the spectra and the target  
39 property. The calibration dataset is used to construct a calibration model,  
40 capable of predicting the target property of future samples. The resulting  
41 calibration model should be reported with appropriate figures of merit (root

42 mean squared error, RMSE; coefficient of determination,  $R^2$ ; etc.) [10, 11]  
43 that approximate the real-world performance.

44 The workflow for generating the calibration model can be divided into  
45 three main steps: preprocessing, variable selection (also known as frequency  
46 selection or feature extraction), and calibration (i.e., training the classifi-  
47 cation or regression model). Preprocessing aims to remove all sources of  
48 uninformative variance (e.g., instrumentation and scattering effects) from  
49 the measured spectrum. Typical preprocessing steps include normalization,  
50 linearization, and smoothing [12]. The variable selection aims to reduce the  
51 full feature space (i.e., different wavelengths) to a subset of most important  
52 features. Variable selection methods include various decomposition methods,  
53 such as principal and independent component analysis, sequential methods  
54 like uninformative variable elimination, and optimization techniques like ge-  
55 netic algorithms [13, 14]. In the last two cases, the process of variable selec-  
56 tion is performed in tandem with the calibration step. Finally, the calibration  
57 step trains a classification/regression model which maps the extracted spec-  
58 tral features to explain the property of interest. Each of the three steps has  
59 multiple viable methods and configurable parameters which can be tuned  
60 for achieving the best possible predictive performance. The combination of  
61 preprocessing, variable selection, and calibration producing the model with  
62 the best performance depends heavily on the instrumentation and intended  
63 application.

64 As the workflow for constructing the calibration model dictates how well  
65 the technique will perform, a large number of studies have focused on op-  
66 timizing this process. A substantial amount of time and effort has been

67 used to compare different preprocessing [15, 16, 17, 12], feature extraction  
68 [14, 13, 18], and classification methods [19, 20, 21] in order to build opti-  
69 mal predictive NIRS models. More recently, the effectiveness of different  
70 combinations of preprocessing methods (often termed "preprocessing strate-  
71 gies") has been investigated. Engel et al.[22] produced the first critical review  
72 of chemometric preprocessing strategies which demonstrated that the model  
73 performance between different preprocessing strategies can vary substantially  
74 and highlighted the drawbacks in methods currently in use for selecting these  
75 strategies. A study by Gerretzen et al.[23] addressed the problem by utilizing  
76 *design-of-experiments* approach for selecting the best preprocessing strategy.  
77 This approach was later expanded to cover both preprocessing and variable  
78 selection, with the aim of improving not only the model performance but also  
79 its interpretability[24]. Earlier, Bocklitz et al.[25] presented a similar solution  
80 based on genetic algorithms for finding the optimal preprocessing strategy in  
81 Raman spectroscopy. Earlier investigations of various methods have resulted  
82 in a collective consensus of good methods in the field of NIRS research. How-  
83 ever, in order to combine these methods to form the best possible calibration  
84 model, each part of the model (i.e., preprocessing, variable selection, and  
85 calibration) should be optimized individually for each application.

86 Recent advances in the field of machine learning have produced power-  
87 ful methods (such as automated learning and hyperparameter tuning) for  
88 seeking further optimized models. The optimization of calibration models,  
89 however, has mainly focused on tuning the variable selection and classifi-  
90 cation/regression parts of the process with little focus on the preprocessing  
91 stage. While preprocessing has a critical impact on model outcomes, it is

92 often not subjected to similar pruning. Likewise, the effect of different pa-  
93 rameter values (e.g., filtering window length) on the model performance is  
94 rarely exhaustively studied or their effects reported.

95 To help find an effective combination of preprocessing methods, we present  
96 **nippy**: a toolbox to rapidly test different preprocessing combinations in con-  
97 junction with different machine learning methods. **nippy** is a Python 3.6+  
98 module, open source under the MIT license, and fully compatible with the  
99 Python scientific stack (e.g., **scikit-learn** [26] machine learning module  
100 and **scipy** [27]). While **nippy** is intended for spectral preprocessing, it can  
101 be combined with the powerful outlier detection (e.g., elliptic envelopes, iso-  
102 lation forests, etc.), variable selection (e.g., variance thresholding, recursive  
103 feature elimination, etc.), and model validation (e.g., classification/regression  
104 metrics, dummy estimators, etc.) methods of the **scikit-learn** module in  
105 order to produce state-of-the-art calibration models. It implements all rec-  
106 ommended preprocessing methods (such as scatter correction, smoothing,  
107 and computing derivatives) as well as a framework for testing the effects of  
108 different combinations of preprocessing methods and their parameters. To  
109 be clear, we are not aiming to produce a comprehensive benchmarking of  
110 different preprocessing methods but rather provide a tool for researchers and  
111 practitioners to find an effective preprocessing strategy for their data.

112 We provide here a brief overview of the module and its capabilities and  
113 demonstrate the typical usage through two example cases using previously  
114 published datasets. Full documentation and the source code of **nippy** are  
115 also available at <https://github.com/uef-bbc/nippy>.



## 116 2. Materials and methods

### 117 2.1. Overview of *nippy*

118 The *near infrared preprocessing in Python toolbox* (abbreviated as `nippy`)  
119 is a Python module that enables the user to easily define multiple different  
120 preprocessing strategies for NIRS data. The module is written in Python  
121 3.6 and should, therefore, be compatible with all later versions. The module  
122 is also fully compatible with the data format used by the `scikit-learn`-  
123 module, enabling easy integration with powerful machine learning methods.  
124 A standard configuration file provided with the modules can be used to install  
125 `nippy` automatically using the Python package management system (i.e., `pip`  
126 or `conda`).

127 The `nippy` module consists of two main components: a preprocessing  
128 module and a handler function. The preprocessing module collects all cur-  
129 rently accepted preprocessing methods under one file. Inputs to these meth-  
130 ods have been standardized and the general naming convention from NIRS  
131 literature has been used when possible. To improve performance and reduce  
132 the burden of maintenance, the best methods from existing larger modules  
133 (such as `sklearn` and `numpy`) have been used. The modular structure of  
134 preprocessing methods also enables the user to implement custom prepro-  
135 cessing methods if they so desire. An overview of the preprocessing methods  
136 currently provided by `nippy` can be found in the section 2.2. The handler  
137 component of `nippy` constructs preprocessing pipelines per users requests.  
138 The user provides a list of methods and a list of parameters for each method  
139 through a configuration file. The handler parses the configuration and pro-  
140 duces all possible permutations which can then be executed as a combination

141 of appropriate functions of the preprocessing module. The default usage of  
142 the handler function is covered in section 2.3.

### 143 *2.2. Preprocessing methods*

144 In total, six different preprocessing categories are supported in `nippy` and  
145 they are performed in the following order.

- 146 1. Clipping
- 147 2. Scatter correction
- 148 3. Smoothing
- 149 4. Derivatives
- 150 5. Trimming
- 151 6. Resampling

152 It should be noted, that the order in which the preprocessing operations  
153 are performed can have an effect on the model performance. The order se-  
154 lected for `nippy` represents the consensus among the authors and is based on  
155 the order typically found in literature. If needed, the order of the operations  
156 can be changed by modifying the source-code (details for this can be found in  
157 the online documentation). Some of the above-mentioned operations (such  
158 as scatter correction) can contain multiple alternative methods. The han-  
159 dler component of `nippy` will make sure that only one operation from each  
160 category is included in each of the preprocessing pipes.

161 Clipping operation removes or substitutes data points with values ex-  
162 ceeding the user-defined threshold. This method is intended to eliminate  
163 short spike-like artifacts that might otherwise distort further analysis. As  
164 this method induces short discontinuities in the data, it is advisable to only

165 use it for gross artifacts. Larger noise-contaminated regions can be removed  
166 with the trimming operation.

167 Scatter correction methods aim to counter the particle size effect. In  
168 `nippy`, the three standard methods (standard normal variate, SNV [28]; mul-  
169 tiplicative scatter correction, MSC [29]; and normalization [12]) have been  
170 implemented. The non-parametric version of SNV, known as robust normal  
171 variate (RNV) is also implemented [30]. In SNV, the correction is performed  
172 according to the mean and standard deviation of the spectrum and in RNV  
173 (which is intended for more noisy data) according to the median value and  
174 user-specified inter-quartile interval. In addition, localized version of SNV  
175 (LSNV) [31] is also included, where SNV operation is performed piece-wise  
176 inside user-defined spectral windows. In MSC, correction is only possible to  
177 the mean of the spectra. The extended version of MSC (EMSC) can also  
178 be used, which takes into account both the linear and quadratic terms when  
179 performing the correction. [32, 33] Normalization of the spectra can be per-  
180 formed to the value ranges specified by the user (e.g., between 0 and 1). If  
181 no normalization range is provided, each spectrum is normalized with the re-  
182 spective Euclidean norm. Instead of scatter correction, `nippy` also supports  
183 baseline correction which only mean-centers the spectra.

184 Smoothing of the NIR spectra can be helpful for removing environmental  
185 or instrumentation-related noise. `nippy` provides both convolution-based and  
186 Savitzky-Golay filtering [34] as smoothing methods. The Savitzky-Golay  
187 filter is also able to return smoothed derivatives of the original spectrum.

188 Sometimes using the entire available range of wavelengths is not de-  
189 sired and instead the analysis is constrained to specific optical windows [35].

190 Trimming operation enables the extraction of continuous and non-continuous  
191 wavelength regions from the full spectral data.

192 As a final step, the spectra can be resampled to a new spectral resolu-  
193 tion using the Fourier method. This step can be useful, for instance, when  
194 combining spectra acquired with multiple devices having different spectral  
195 resolutions.

### 196 *2.3. Usage of `nippy`*

197 The default format for data entry in `nippy` is `numpy`-matrices. The mod-  
198 ule requires one vector specifying the wavelengths and a matrix containing  
199 the spectra. The first dimension of the matrix must correspond to the wave-  
200 lengths while the second dimension corresponds to samples.

201 Pipelines in `nippy` are defined using a configuration file. Structure of  
202 the configuration file follows the INI format ([https://en.wikipedia.org/  
203 wiki/INI\\_file](https://en.wikipedia.org/wiki/INI_file)). In the configuration file, preprocessing methods are en-  
204 tered as sections and parameters as *key-value* pairs. Most parameters (such  
205 as the length of the filtering window) accept multiple variations of the pa-  
206 rameter value which can be separated with a comma. An up-to-date list  
207 of preprocessing methods and related parameters can be found in the on-  
208 line documentation ([https://github.com/UEF-BBC/nippy/blob/master/  
209 CONFIGURATION.md](https://github.com/UEF-BBC/nippy/blob/master/CONFIGURATION.md)). Reading the configuration file will produce a list of  
210 nested dictionaries where the dictionaries contain the argument-value pairs  
211 of the preprocessing functions.

212 Once the NIR data and the pipeline configuration have been loaded, they  
213 can be passed to `nippy`. The handler module of `nippy` then automatically  
214 applies all combinations of preprocessing methods defined in the configura-

215 tion file. The operation returns a list of copies of the original data, each  
216 modified according to the methods in the pipeline list. The preprocessed  
217 data is returned as `numpy`-arrays, meaning it can be fed directly in most  
218 machine learning methods. The module also supports iteration through a  
219 *Preprocessor*-class, which returns one preprocessed version of the original  
220 data at a time.

221 `nippy` also supports data export to other platforms (such as MATLAB  
222 or R). The export formats currently supported are MAT, CSV, and Pickle.  
223 An in-depth description of the data structure in exported files can be found  
224 from the online documentation.

### 225 3. Results

226 The basic operation of `nippy` (fig. 1) is demonstrated through two real-  
227 world examples. In both cases, the construction of a calibration model  
228 is optimized by finding the best NIRS preprocessing pipeline through grid  
229 search. Source code for both examples is available at [https://github.com/  
230 uef-bbc/nippy-aca-2019](https://github.com/uef-bbc/nippy-aca-2019).

#### 231 3.1. Example 1: Classification of Ethiopian barley variants using NIR

232 The first example case is a classification task with a publicly available NIR  
233 dataset. The dataset (originally published by Kosmowski et al. [36]) consists  
234 of NIR measurements of 1200 samples of Ethiopian barley from 24 different  
235 barley cultivar variants. The objective of the example is to classify the barley  
236 cultivar variant (Ardu 1260 B, Bahati, Bekoji-1, etc.) of a given sample  
237 based on the NIR spectrum. This example represents a typical agricultural



238 application where data collected in a field with a portable device is utilized  
239 for quality control.

240 As in Kosmowski et al., the dataset was first split into training (70%) and  
241 testing (30%) sets. The test set was stratified over the 24 classes resulting in  
242 15 samples per class. Preprocessing of the data was performed using `nippy`.  
243 Similar to the original analysis by Kosmowski et al., classification of the sam-  
244 ples was performed using support vector machines (SVMs). A nu-regularized  
245 SVM with a polynomial kernel function was trained separately for each in-  
246 dividual preprocessing pipeline and the hyperparameters of each model were  
247 optimized using a five-fold cross-validation. As the initial inspection of the  
248 NIR spectra looked noise-free and relatively flat (fig. 2a), the preprocessing  
249 techniques were restricted to Savitzky-Golay filtering and two scatter correc-  
250 tion methods (SNV and RNV). The parameter combinations used to build  
251 these preprocessing pipelines are listed in table 1.

252 In total, 38 different preprocessing combinations (table 1) and one base-  
253 line model without preprocessing were tested (see fig. 2a for original data  
254 and 2b for different preprocessing methods). The effect of each preprocess-  
255 ing method was quantified by comparing the accuracies of hold-out test and  
256 training datasets over different pipelines (fig. 3). The best overall accuracy  
257 (82.6% for training and 87.2% for test set) was obtained using a preprocessing  
258 pipeline with SNV scatter correction and a first-order derivative Savitzky-  
259 Golay filtering (3rd order polynomial, 11-point window length).

260 The baseline model without any preprocessing yielded an accuracy of  
261 75.0% for training and 80.3% for test set. The confusion matrices of the  
262 classification results were computed for the baseline model and the best per-

263 forming preprocessing method (fig. 4). The classification accuracy of the  
264 best performing preprocessing pipeline was identical to the best performing  
265 model reported by Kosmowski et al. [36].

### 266 *3.2. Example 2: Regression model for predicting the instantaneous modulus* 267 *of equine articular cartilage*

268 The second example focuses on complex and noisy data, where NIR spec-  
269 tra were measured from the articular cartilage surface of equine fetlock joints  
270 (fig. 5). Articular cartilage is a layer of viscoelastic connective tissue cover-  
271 ing the ends of articulating bones within a joint. Material properties of the  
272 cartilage layer (such as instantaneous modulus) are an important indicator of  
273 joint health. Ability to determine the material properties of cartilage during  
274 an arthroscopic procedure could have substantial diagnostic significance in  
275 identifying healthy and degraded regions of the joint.

276 The dataset was originally published by Sarin et al. [37] and optimal  
277 regression and variable selection methods for this data were subsequently  
278 investigated by Prakash et al. [38]. NIRS measurements were performed  
279 on 869 points from the proximal phalanx and the metacarpal bone of five  
280 horses. Instantaneous modulus at each measurement point was determined  
281 using a custom material testing device (for details see[37]). The dataset and  
282 an in-depth description of different variables can be found in [39].

283 The objective of this example is to construct a calibration model capable  
284 of predicting the instantaneous modulus of cartilage from the NIR spec-  
285 trum. An earlier investigation of model selection and regression methods  
286 for this dataset [38] determined that the best prediction performance ( $R^2 =$   
287  $0.51$ ,  $RMSEP = 2.46$  MPa) was obtained with a five-component partial least

288 squares regression. The preprocessing used in that analysis consisted of a  
289 third order Savitzky-Golay filtering (25 nm window size) and second order  
290 spectral derivation. Identical regression technique was used here and the ef-  
291 fect of preprocessing was investigated using `nippy`. The model was validated  
292 with the same holdout test method (N=70, 9% of the dataset) used in the  
293 original study[38]. Baseline test set prediction performance without any kind  
294 of pretreatment of the spectra was  $R^2 = 0.25$  and  $RMSEP = 3.06$  MPa.

295 The pipelines (i.e., parameter combinations) used for the preprocessing  
296 consisted of 3rd order Savitzky-Golay filtering with (12 window sizes, up  
297 to the 2nd derivative) and convolution filtering (12 window sizes). Parti-  
298 cle size effects were compensated using MSC, SNV, LSNV (four different  
299 window sizes), and RNV (four different interquartile ranges). Preprocessing  
300 was performed on the full spectral range, as well as subsets of 700 - 900 nm  
301 and 850 - 1050 nm. The absence of each aforementioned preprocessing step  
302 was also investigated by leaving them out of the analysis. In total, `nippy`  
303 was used to generate 1618 comparable pipelines (table 2) which were then  
304 compared using PLSR. Number of components for each PLSR model was  
305 determined using five-fold cross-validation. Best test set prediction perfor-  
306 mance in terms of  $R^2$  was obtained using the wavelength range of 700 – 950  
307 nm, RNV scatter correction (85% – 15% interquartile range), and a Savitzky-  
308 Golay filtering with 73 nm window size (see figs. 6A and 6B). In comparison  
309 to the baseline PLSR model, the preprocessing pipeline increased the coef-  
310 ficient of determination by approximately 38% ( $R^2 = 0.63$ ,  $RMSEP = 2.15$   
311 MPa, see fig. 6C). Preprocessing also improved the residuals of the model in  
312 terms of magnitude, homoscedasticity, and normality (fig. 6D). Compared

313 to the performance reported earlier with this dataset, optimization of the  
 314 preprocessing step provided a modest improvement of approximately 12% in  
 315 terms of  $R^2$  and 13% in terms of RMSEP.

Table 1: Configuration parameters for example 1.

Preprocessing operation	Parameter	Values
SNV	<code>snv_type:</code>	<code>snv, rnv</code>
	<code>also_skip:</code>	<code>True</code>
SAVGOL	<code>filter_win:</code>	<code>11,21,51,101</code>
	<code>deriv_order:</code>	<code>0, 1, 2</code>
	<code>poly_order:</code>	<code>3</code>
	<code>also_skip:</code>	<code>True</code>

#### 316 4. Discussion

317 Preprocessing of NIR spectrum is a fundamental part of any NIRS ap-  
 318 plication. An optimized preprocessing protocol can substantially improve  
 319 the predictive capabilities of NIRS models. In this paper, we presented an  
 320 open-source Python module for semi-automatic exploration and comparison  
 321 of different preprocessing strategies. Ideally, the tools introduced in this pa-  
 322 per should cut down development time when researching or building new  
 323 NIR-based analytical applications.

324 While improving the prediction performance is the main use of `nippy`, it  
 325 also enhances understanding why some preprocessing improves the result by  
 326 revealing additional details about the underlying phenomena. By comparing

Table 2: Configuration parameters for example 2.

Preprocessing operation	Parameter	Values
MSC	also_skip:	True
SNV	also_skip:	True
RNV	iqr:	75-25, 85-15, 65-35, 70-30
	also_skip:	True
LSNV	num_windows:	3, 5, 7, 9
	also_skip:	True
SAVGOL	filter_win:	11,25,41,55,71,85,101,115,131,145,161,175
	deriv_order:	0, 1, 2
	poly_order:	3
	also_skip:	True
SMOOTH	filter_win:	11,25,41,55,71,85,101,115,131,145,161,175
	also_skip:	True
TRIM	bins:	700 - 950, 850 - 1050
	also_skip:	True

327 which methods work and which do not can yield more insight into what kind  
328 of instrumentation is needed by the application. For example, the substantial  
329 increase in accuracy as a result of derivation in the Ethiopian barley classifi-  
330 cation (section 3.1) most likely indicates that the differentiating factors are  
331 minute spectral peaks and not the baseline level of the signal.

332 Software tools for chemometric analysis of NIRS data have existed for a  
333 long time and range from proprietary analysis solutions, such as The Un-



334 scrambler X (Camo Analytics, Oslo, Norway), OPUS (Bruker Corporation,  
335 Billerica, MA, USA), or Pirouette (Infometrix Inc., Bothell, WA, USA), to  
336 open-source libraries. While proprietary software can be useful in industrial  
337 applications, research of new NIRS analysis techniques is typically conducted  
338 with data science and programming oriented methods using tools, such as  
339 R, MATLAB, or Python. The main benefits of open-source tools are trans-  
340 parency, customizability, easier access, and lower cost. We have, therefore,  
341 limited our comparison of `nippy` to other comparable free or open-source  
342 tools, more specifically, `prospectr` [40] and ParLeS [41]

343 The `prospectr` is one of the most popular R packages for analysing visible  
344 and NIR spectroscopic data. The package implements a set of preprocessing  
345 and sampling functions in the R language. Preprocessing methods included in  
346 `prospectr` are largely similar to those found in `nippy`. The sampling meth-  
347 ods present different techniques for selecting training, testing, and validation  
348 sets for constructing the calibration models (e.g., Kennard-Stone sampling,  
349 DUPLEX sampling, etc.). Variable selection and calibration methods are  
350 not included in the `prospectr` package. ParLes is a shareware software solu-  
351 tion for constructing NIRS calibration models. It implements the full chain  
352 of operations ranging from preprocessing and variable selection to training  
353 calibration models. Like `prospectr`, various sampling methods for training  
354 the models are also provided.

355 In comparison, `nippy` shares more features with the `prospectr` package  
356 than ParLeS, in the sense that they are both libraries containing functions  
357 for preprocessing NIRS data. Main difference between the two is that the  
358 `prospectr` package does not enable rapid iteration of multiple comparable

359 preprocessing pipelines. ParLes is more of a stand-alone tool for data ex-  
360 ploration that enables the user to perform multiple different manipulations  
361 and analysis on the given data. Again, however, the ability to rapidly and  
362 programmatically test the effect of different preprocessing pipelines is miss-  
363 ing. Furthermore, integration to other analysis platforms (e.g. Python or  
364 MATLAB) can not be done directly. As ParLeS is a shareware application,  
365 extending the analysis capabilities of the tool is impossible without the help  
366 of the original author.

367 Several earlier chemometric studies have also indicated that preprocess-  
368 ing has a substantial impact on the performance spectroscopic models and  
369 depends on such factors as: the preprocessing operations, parameters used,  
370 and the order of operations [42, 17, 25, 22, 23, 24]. In addition, Engel et al.  
371 [22] pointed out that the sequential optimization of a preprocessing pipeline  
372 might not work, as the synergy between different operations can be hard to  
373 predict in advance. These studies have also suggested different approaches  
374 for finding a suitable preprocessing strategy from multiple comparable alter-  
375 natives. For instance, Wold et al. [42] suggested utilizing orthogonal signal  
376 correction, where preprocessing methods aim to remove linearly uncorrelated  
377 spectral components with respect to the target property. Solution proposed  
378 by Xu et al. [17] used Monte Carlo sampling for selecting the best prepro-  
379 cessing pipeline from multiple alternatives. Other approaches have suggested  
380 genetic algorithms [25] or design of experiments approach [23] for selecting  
381 the preprocessing strategy. Combination of preprocessing and variable se-  
382 lection under the same optimization process has also been investigated [24].  
383 While exhaustive grid-search never fails to find the optimal preprocessing

384 combination for a given dataset (provided that the grid of operations and re-  
385 lated parameters is dense enough), the operation can be very time-consuming.  
386 The proposed hyperparameter tuning methods can converge faster and can  
387 enable larger search space for parameters. As a final step, generalization of  
388 the optimal solution outside the training data should be verified in order to  
389 avoid overfitting.

390 While the current implementation of `nippy` enables the user to rapidly sift  
391 through various combinations of preprocessing operations, it does not provide  
392 actual feedback on which of the combinations is the most effective. This  
393 feature was intentionally left out as metaheuristics (also known as automated  
394 machine learning or hyperparameter search), a relatively recent and very  
395 active field of research, can deal with higher level optimization of machine  
396 learning pipelines. Metaheuristics can be utilized to find the best solution  
397 to a problem by individually tuning the preprocessing, feature extraction,  
398 and classification/regression. Several powerful tools, ranging from bayesian  
399 optimization [43] to genetic programming [44], already exist for solving this  
400 problem. Instead of competing with existing tools, `nippy` was built with focus  
401 on compatibility with modern metaheuristic tools. As machine learning tools  
402 are nowadays predominantly written in Python and use `numpy`-based matrix  
403 structures as its base, the same approach was adopted here. The end goal was  
404 to combine decades worth of domain knowledge gained from various NIRS  
405 publications and combine it with powerful machine learning frameworks.

406 In the future, `nippy` could potentially be extended to cover other spec-  
407 troscopic techniques as well. Raman and mid infrared spectroscopy are very  
408 similar to NIRS and, thus, benefit from the same preprocessing operations.

409 However, as NIRS is often used in industrial and agricultural applications,  
410 the most crucial need for optimized preprocessing is with this technique.

## 411 **5. Conclusions**

412 To conclude, a lot is known about the different ways to eliminate scatter-  
413 ing effects and external noise from NIR spectra. Due to the great diversity of  
414 different NIRS applications, the best preprocessing strategy is often depen-  
415 dent on the intended use. Finding the correct combination of preprocessing,  
416 variable selection, and calibration has been the focus of much recent research.  
417 To facilitate the optimization of preprocessing for NIRS models, we have de-  
418 veloped `nippy`, a tool that enables rapid iteration of different preprocessing  
419 combinations. We feel that tools, such as `nippy`, are important to chemomet-  
420 rics because they provide researchers easy access to current state-of-art NIR  
421 preprocessing and thus enable them to focus on optimizing models instead  
422 of reinventing the wheel.

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431 Jari Torniainen: Investigation; Software; Writing - original draft

432 Isaac O. Afara: Software; Writing - review &amp; editing

433 Mithilesh Prakash: Validation; Writing - review &amp; editing

434 Jaakko Sarin: Validation; Writing - review &amp; editing

435 Lauri Stenroth: Supervision; Writing - review &amp; editing

436 Juha Töyräs: Supervision; Project administration; Writing - review &  
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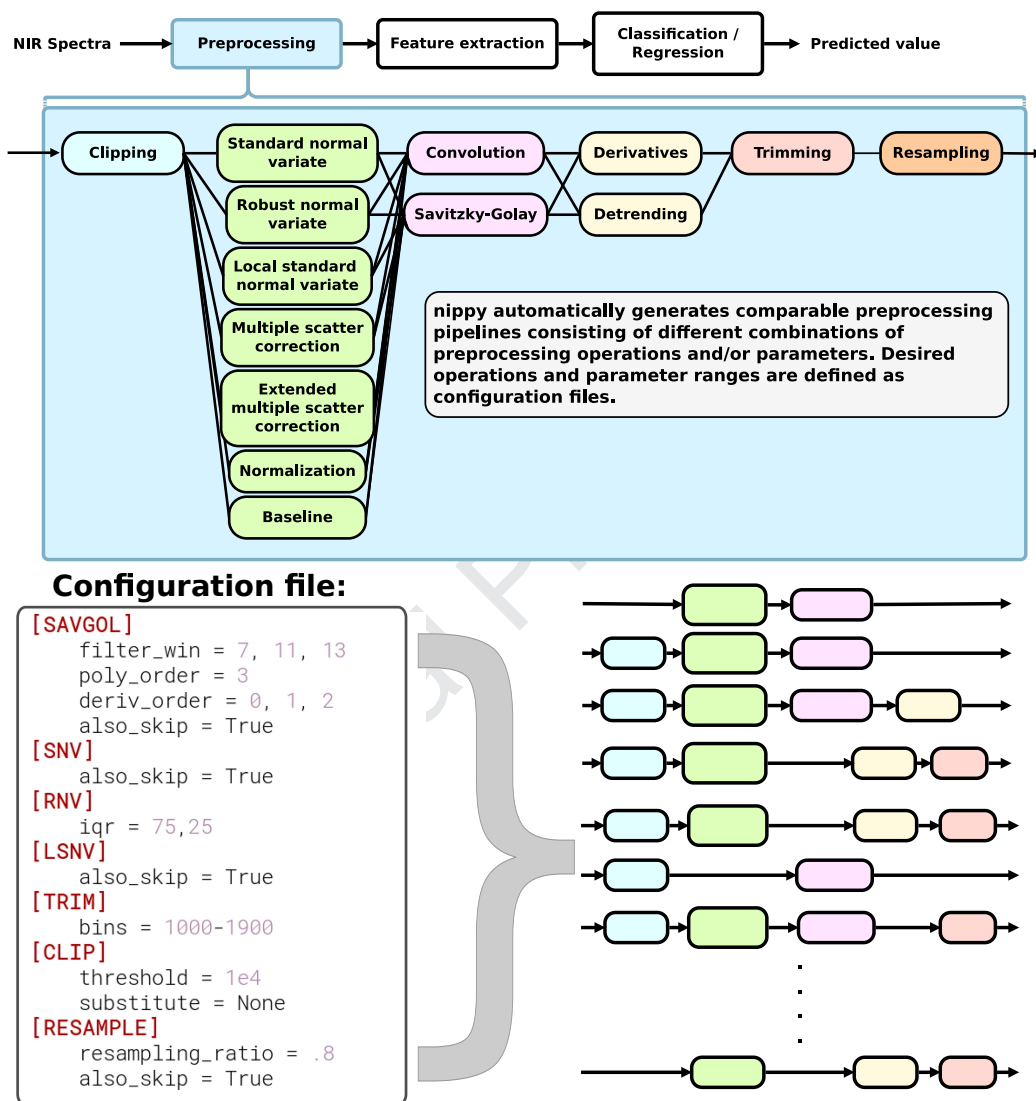


Figure 1: General operation principle of nippy. Several preprocessing options and parameter values can be combined into multiple competing preprocessing strategies (called pipelines). Comparing the effect of different preprocessors on the prediction performance of the NIRS model will yield the most optimal solution for a given application.

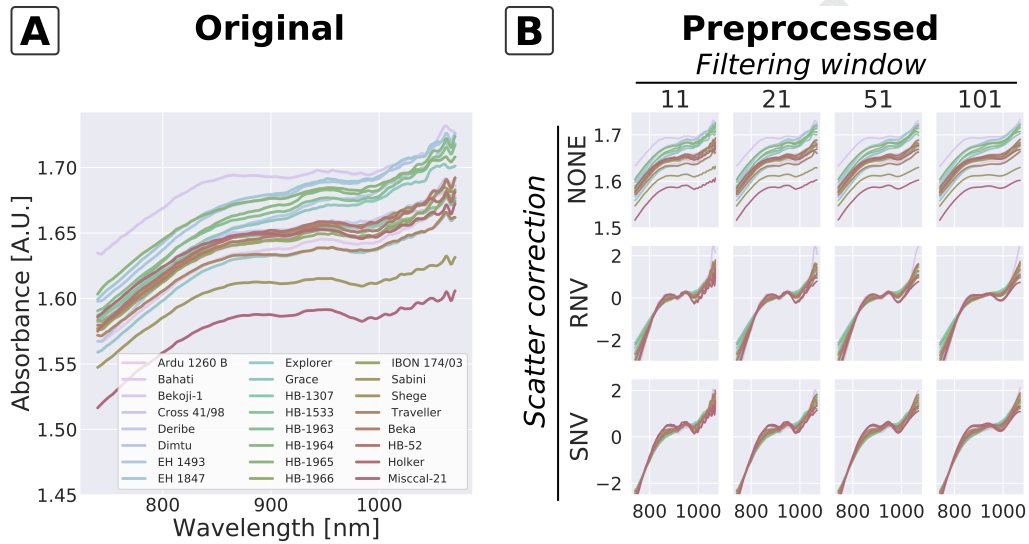


Figure 2: A: Overview of the Ethiopian barley NIRS data set. Individual lines correspond to the averaged unprocessed spectra of the 24 different barley variants. B: The effect of different parameter combinations of scatter correction and smoothing to the per-class average spectra of the dataset. Rows correspond to different scatter correction treatment while columns represent different filter window lengths used in Savitzky-Golay filtering (3rd polynomial order, no derivation).



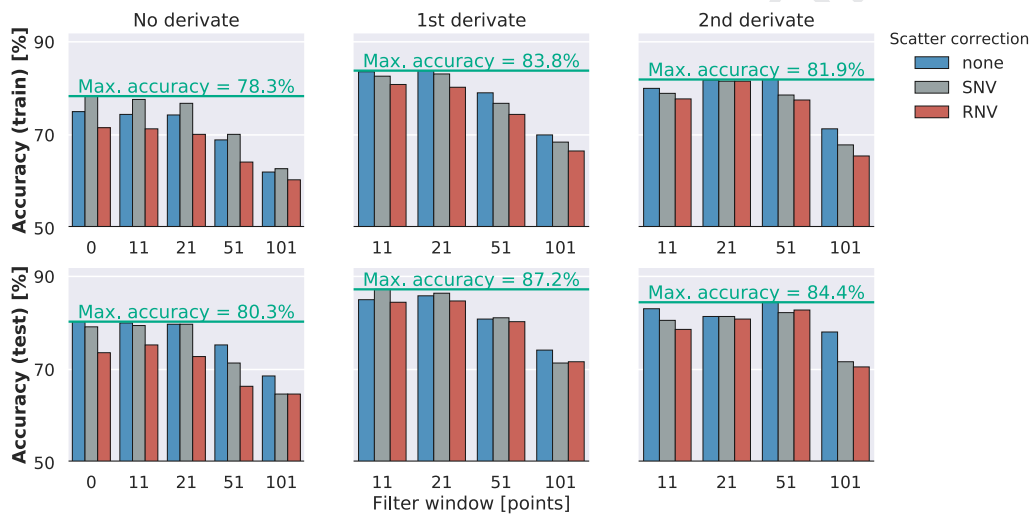


Figure 3: Overall training and testing accuracy with SVM classification for barley cultivars of example 1. Training accuracy was derived from cross-validation while testing accuracy represents the performance of an independent hold-out set. Results have been divided between filtering window length (the effect of omitting filtering was also investigated), scatter correction method, and derivative.

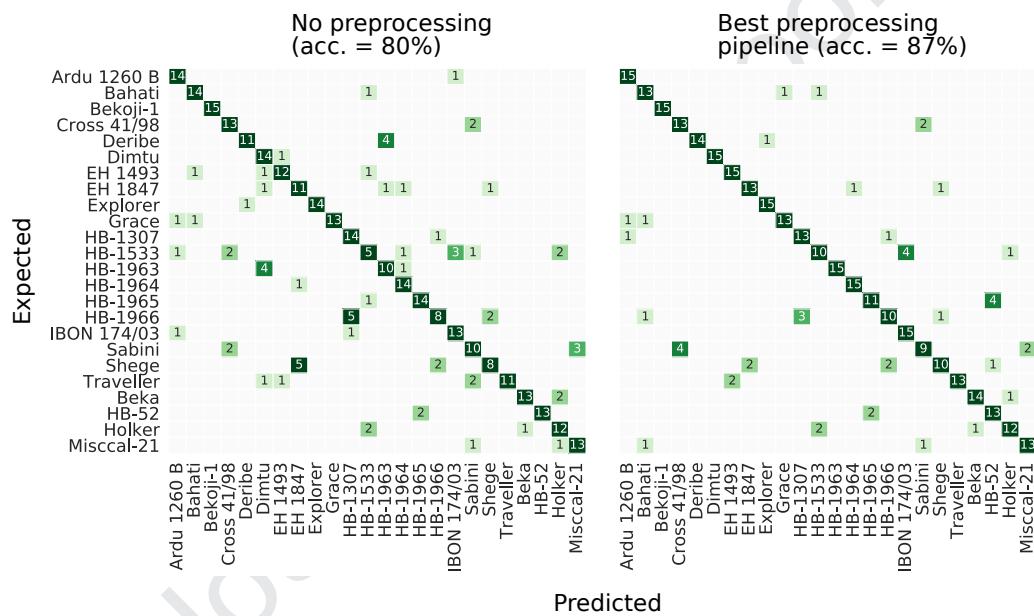


Figure 4: A comparison of confusion matrices between the un-preprocessed data and the data preprocessed with the optimal preprocessing combination of the barley cultivar classification example.

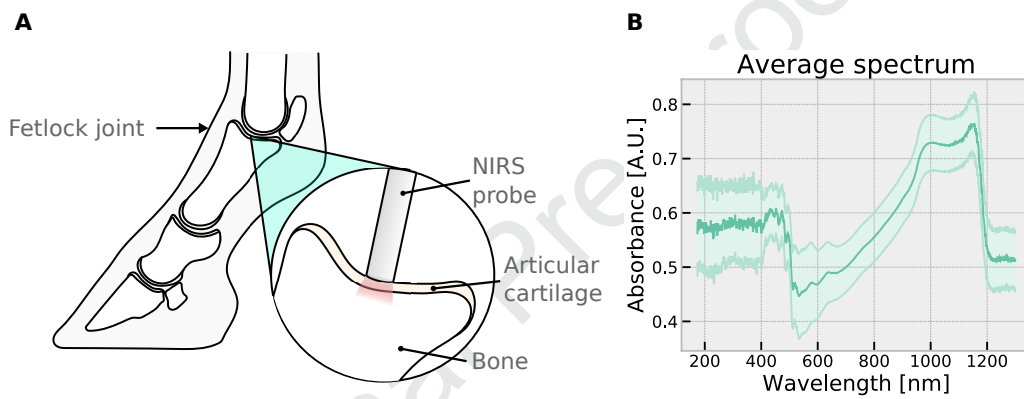


Figure 5: A: NIRS spectra was measured from the cartilage surface of the equine fetlock joint. In total, five joints were measured from 44 different areas of interest (AIs). Each AI consisted between 6–25 measurement points (depending on the joint geometry and cartilage condition) resulting in 861 measurement points. Local instantaneous modulus was determined for each measurement site. B: Average of all the collected NIR spectra. Shaded regions represent the standard deviation.

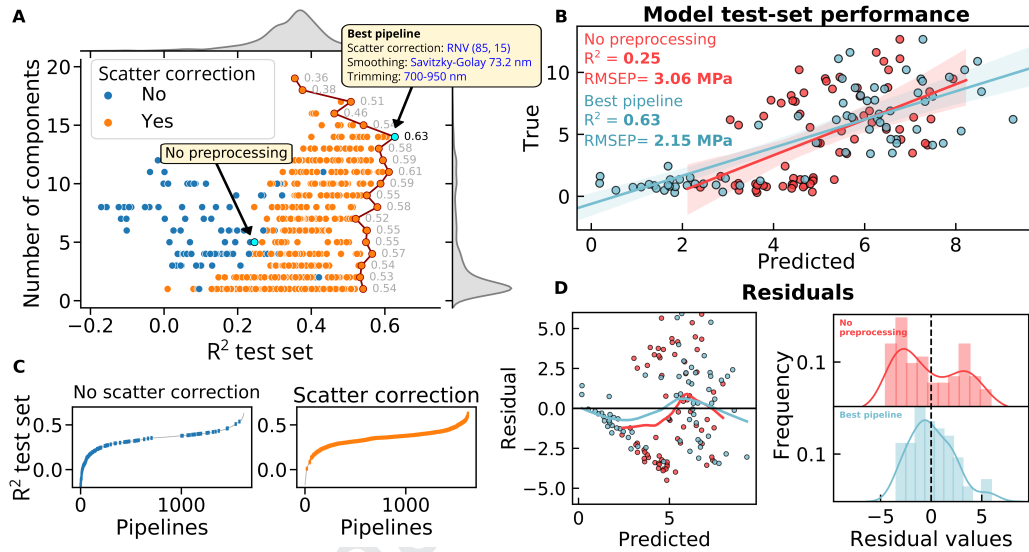
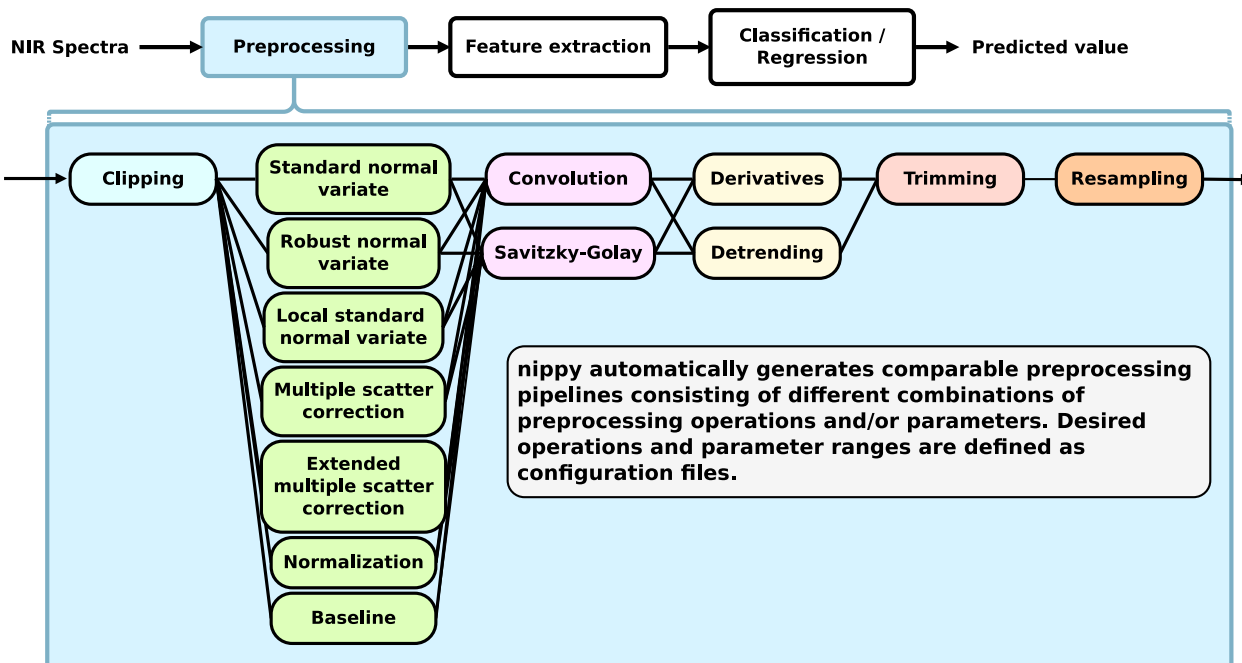


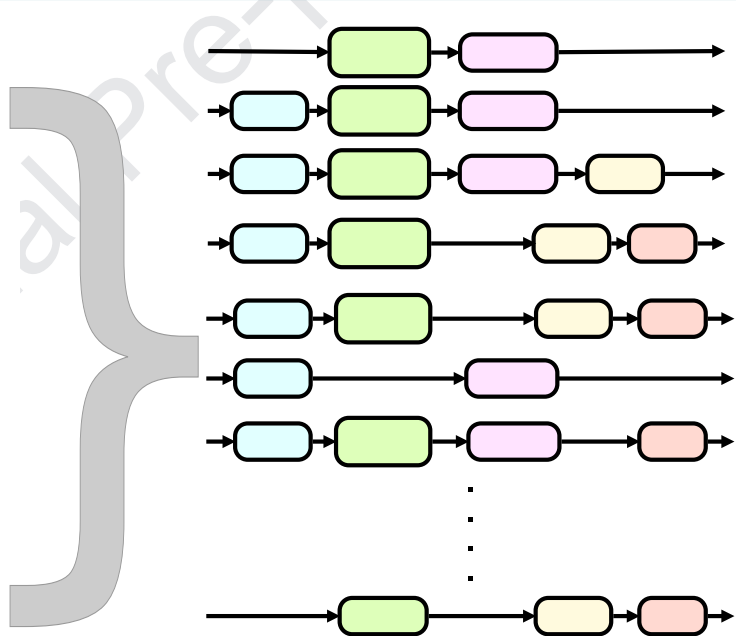
Figure 6: A: All 1618 models generated to predict the instantaneous modulus of articular cartilage presented in terms of model complexity (i.e., the number of latent variables) and test set performance. Color of individual models indicates whether the data was treated with scatter correction. Margin plots indicate the distribution of models in terms of complexity and performance. B: True vs predicted values for the test set between no preprocessing and the best performing pipeline. C: All preprocessing pipelines (scatter correction vs no scatter correction) sorted according to the  $R^2$  values of the test set. D: Residual plots and the distributions of residuals between no preprocessing and the best performing pipeline.

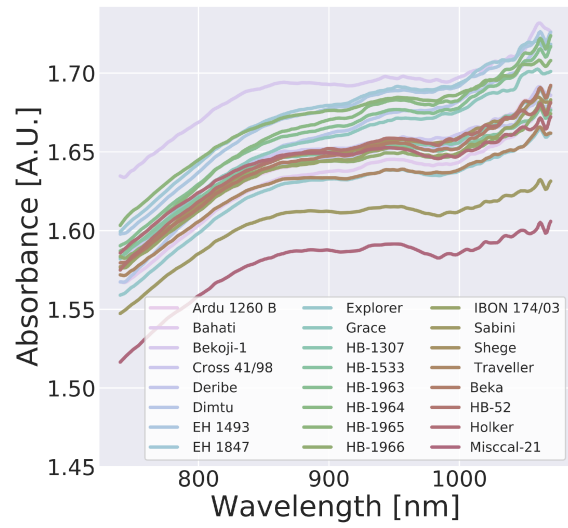
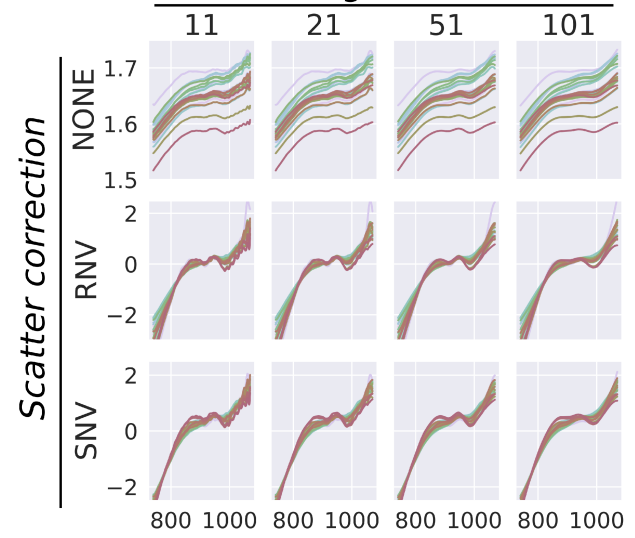


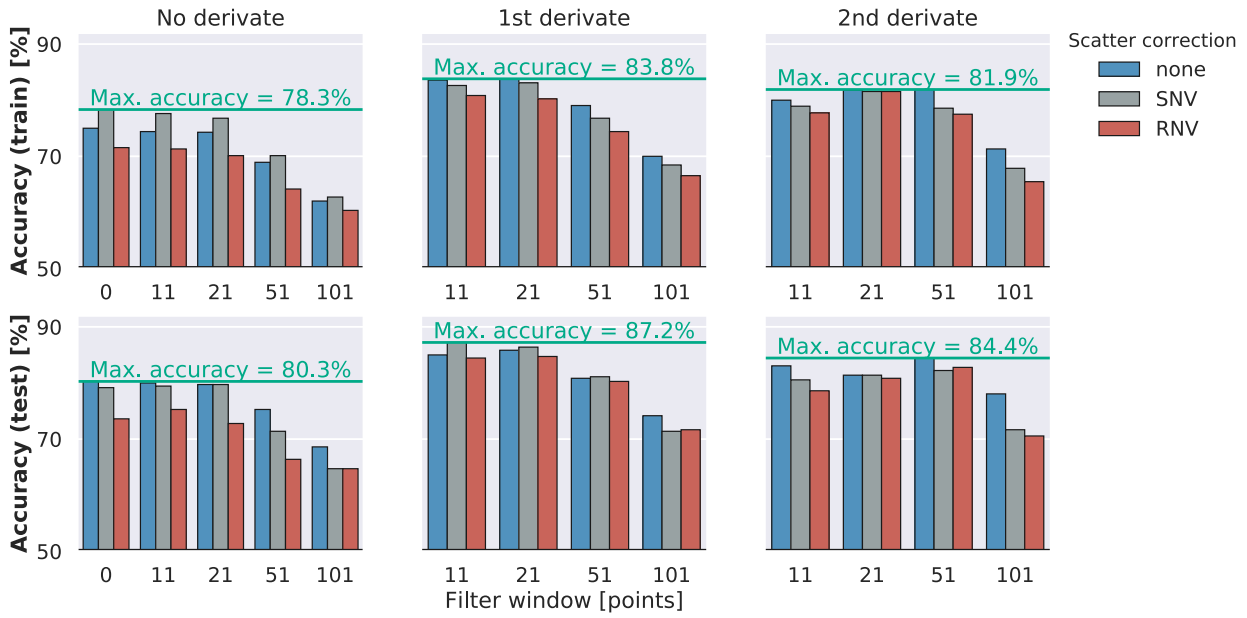
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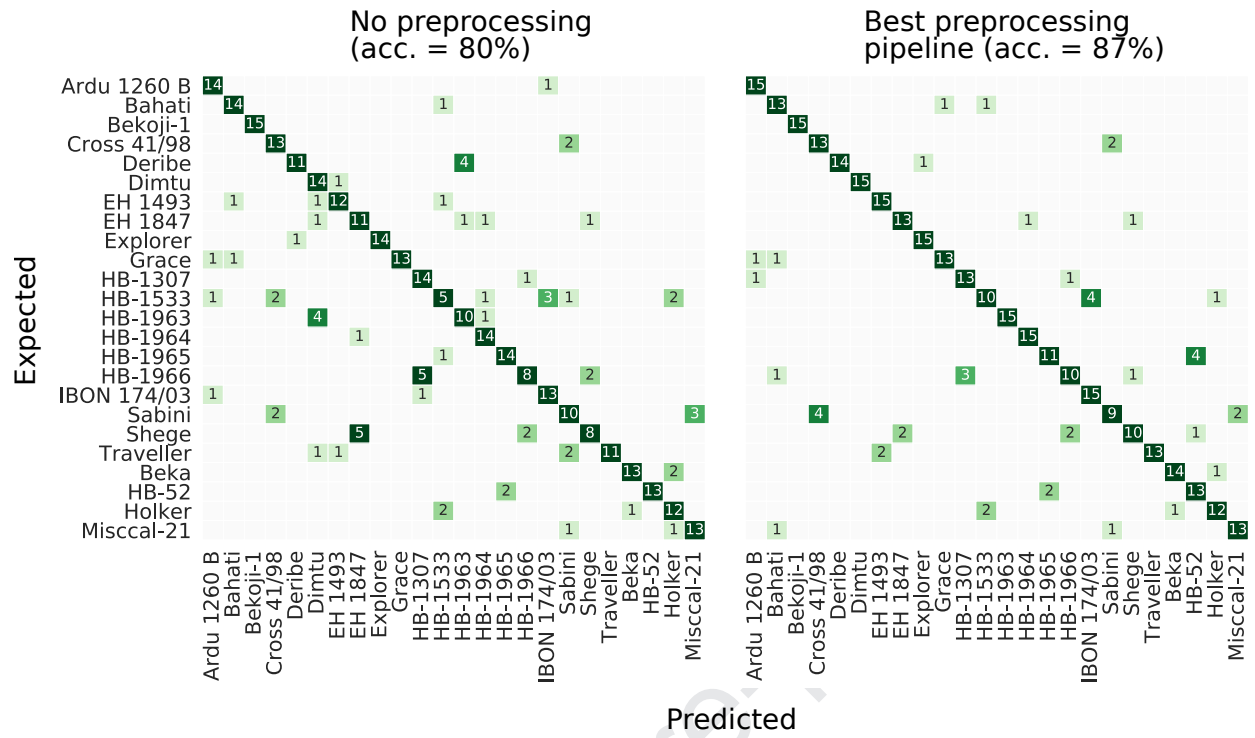
```

[SAVGOL]
  filter_win = 7, 11, 13
  poly_order = 3
  deriv_order = 0, 1, 2
  also_skip = True
[SNV]
  also_skip = True
[RNV]
  iqr = 75,25
[LSNV]
  also_skip = True
[TRIM]
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[CLIP]
  threshold = 1e4
  substitute = None
[RESAMPLE]
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  also_skip = True
    
```

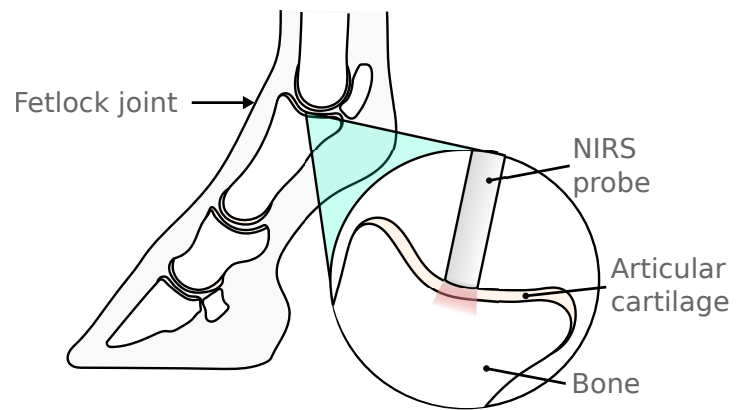
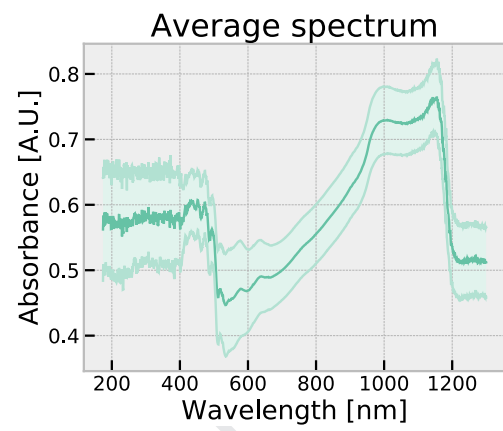


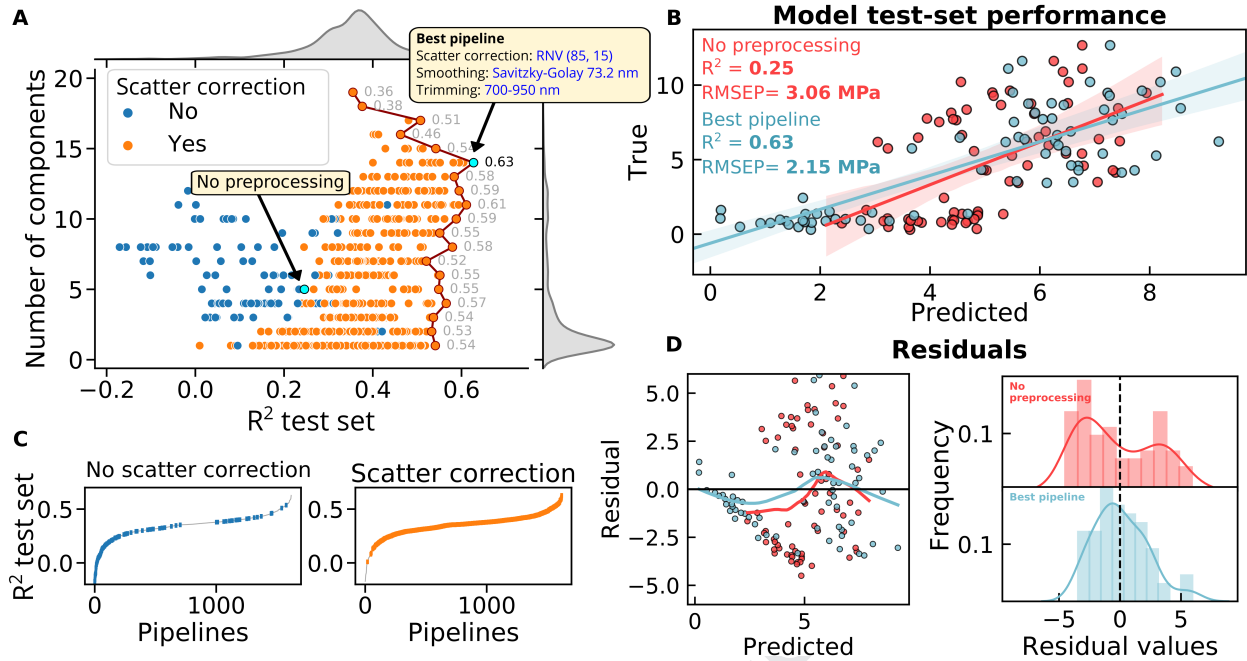
**A****Original****B****Preprocessed***Filtering window*







**A****B**



## Highlights

- Spectral preprocessing affects the performance of chemometric models
- Selection of best preprocessing strategy depends heavily on the intended application
- nippy module can rapidly explore different preprocessing combinations
- Semi-automatic preprocessing tuning for spectroscopic models


Journal Pre-proof

**Declaration of interests**

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

On behalf of all the authors;



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